

U.S. Serial No. 09/884,638  
Attorney Docket No. 2601.102  
Preliminary Amendment

**Amendments to the Specification**

Please add the following new paragraph after paragraph [012]:

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b' [012.1] In accordance with another aspect of this invention, a composite decorative floor tile of polymeric composition is made during an injection molding process required to mold the substrate component. The decorative lamina component is inserted into the substrate component molding process to achieve lamination of both components while the substrate component is being formed.

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